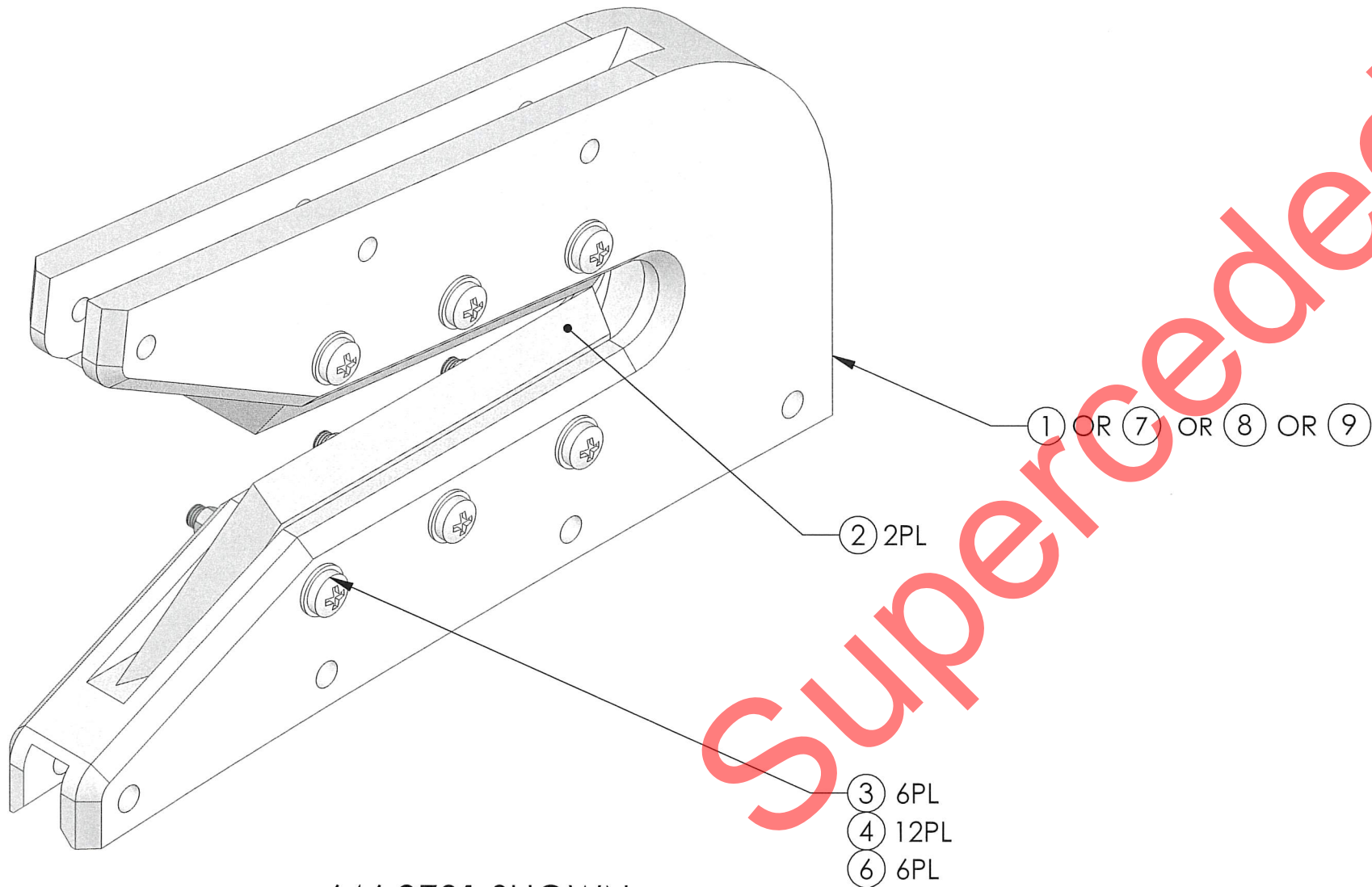


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REVISIONS				REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED	REV.	DESCRIPTION	DATE	APPROVED
E	INCORPORATED ECN 05345, 05360 & 05951	03/30/18	P. BRAVO		LAST PROTOTYPE REVISION : PR2		N/C
F	INCORPORATED ECN 06153	01/25/19	P. BRAVO	NC	INITIAL RELEASE	03/29/09	P. BRAVO
				A	INCORPORATED ECN 02744, 03838, 03912	06/06/13	P. BRAVO
				B	INCORPORATED ECN 03967	07/03/13	P. BRAVO
				C	INCORPORATED ECN 04039	08/09/13	P. BRAVO
				D	INCORPORATED ECN 05329	02/26/16	P. BRAVO

NOTES:

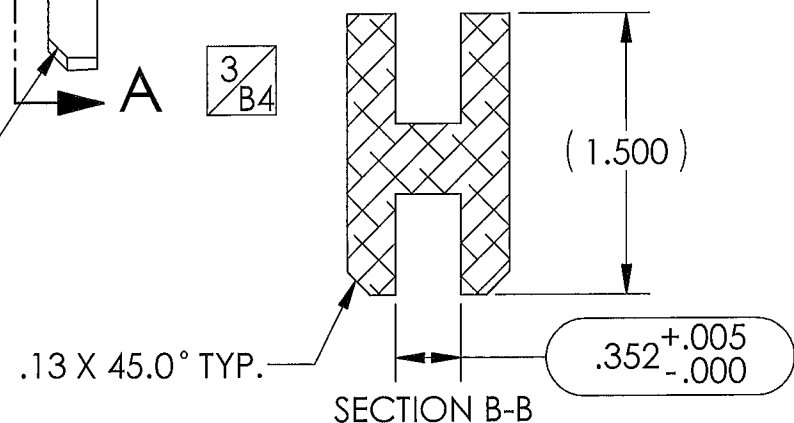
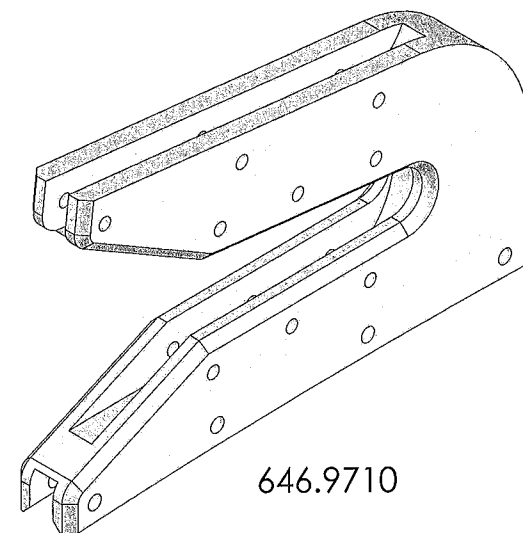
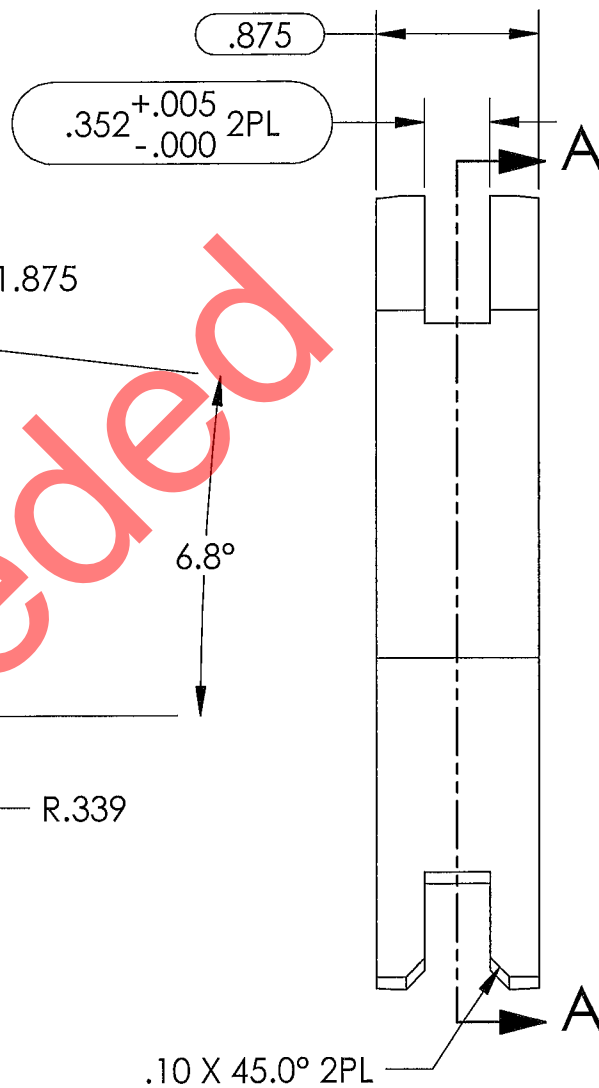
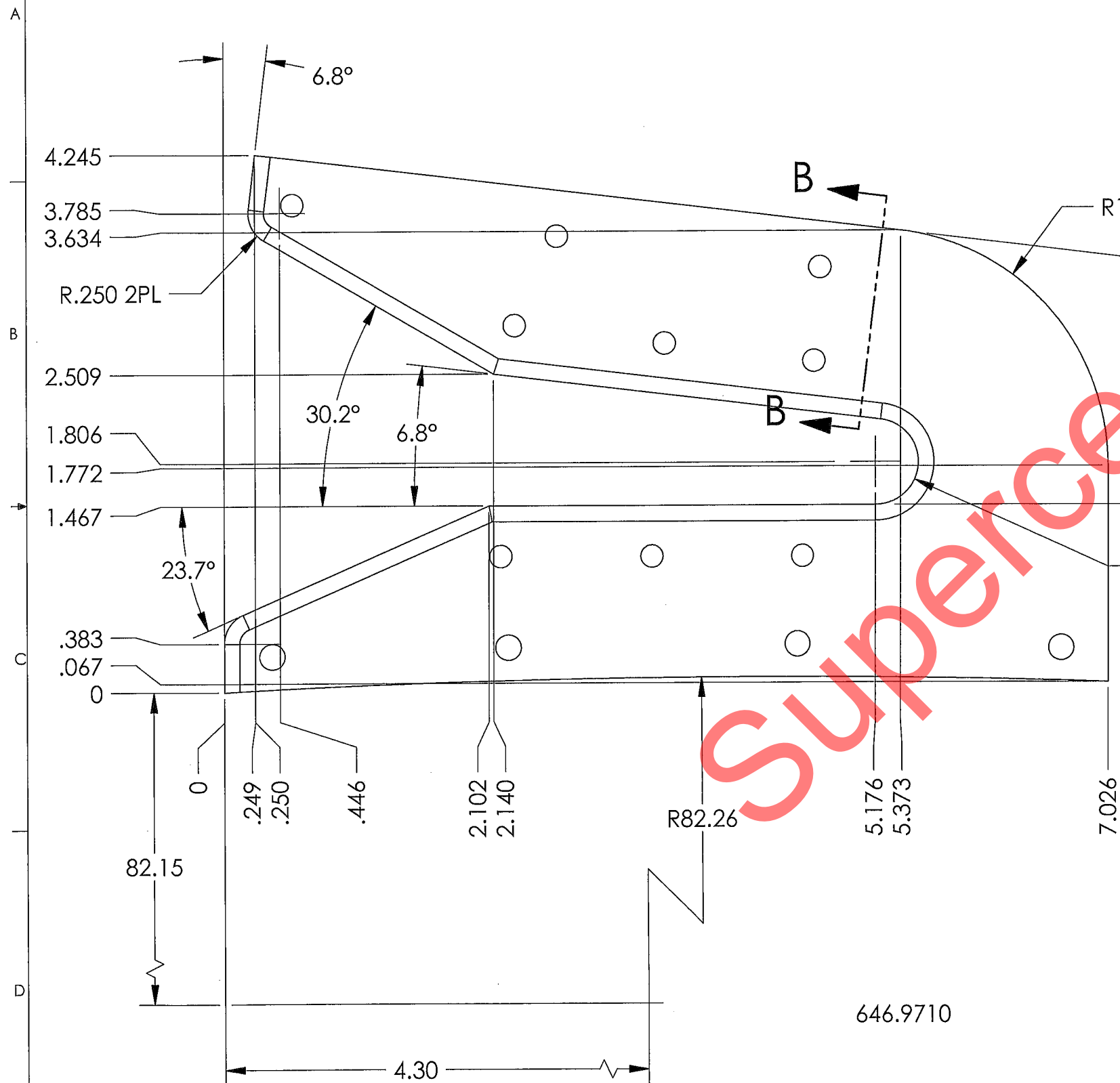
- 1 MATERIAL: ALUMINUM 7075-T651 PER AMS-QQ-A-250/12
- 2 FINISH IAW MPP-172 SECTION 2.1, 3.3 & 4.3.
- 3 MATERIAL: AISI A2 TOOL STEEL
CONDITION: ANNEALED
POST PROCESS: HEAT TREAT TO 58-62 Rc ROCKWELL HARDNESS
- 4 FINISH: PRIME IAW MPP-172 SECTION 3.3; 1-2 MIL MAX
5. DEBURR AND BREAK ALL SHARP EDGES EXCEPT WHERE OTHERWISE NOTED
6. IDENTIFY IAW MPP-120
- 7 APPLY F/N 5 AS REQUIRED TO ALL FAYING SURFACES OF F/N 2 UPON ASSEMBLY
- 8 CUTTING EDGE INTENDED TO BE SHARP, DO NOT BREAK SHARP EDGE
- 9 ALL DIMENSIONS NOT SPECIFIED ARE CONTROLLED BY 646.9710.



646.9701 SHOWN
646.9702, 646.9703, & 646.9704 TYP

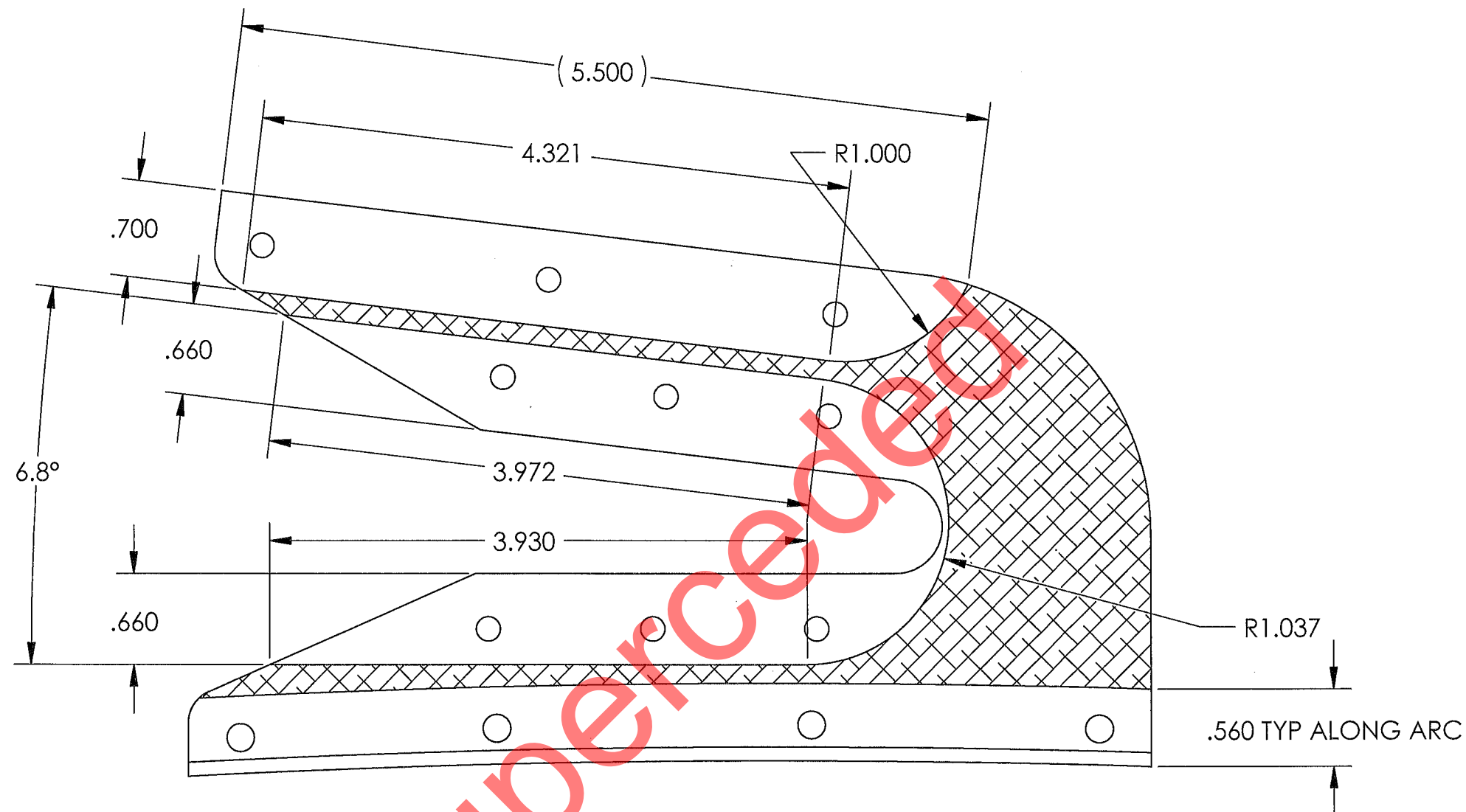
				9	646.9714	BODY			
1	1			8	646.9713	BODY			
		1		7	646.9712	BODY			
6	6	6	6	6	601.1541	LOCKNUT	MS21042L08		
A/R	A/R	A/R	A/R	5	601.2045	RTV, LOCTITE 598			
12	12	12	12	4	601.2764	WASHER	NAS1149FN832P		
6	6	6	6	3	601.2765	SCREW	MS27039-0819		
2	2	2	2	2	646.9711	BLADE			
			1	1	646.9710	BODY			
X					646.9704	CUTTER SUB ASSY			
	X				646.9703	CUTTER SUB ASSY			
		X			646.9702	CUTTER SUB ASSY			
			X		646.9701	CUTTER SUB ASSY			
.9704	.9703	.9702	.9701	FIND #	PART #	DESCRIPTION	MAT'L	SPEC.	
QTY				PARTS LIST					
NEXT ASSY (\$)				ORIGINAL DATE (MO-DA-YR)		<div>DART AEROSPACE 3030 ENTERPRISE CT., SUITE A VISTA, CA. 92081 (760)-724-5300 APICAL INDUSTRIES, INC. dba DART AEROSPACE</div>			
646.9600				DRAWN BY R. ROSANO					
647.1400				CHECKER P. BRAVO					
				DRAWING APPROVAL P. BRAVO 05-29-09					
				CONTRACT No.		CUTTER SUB ASSEMBLY			
				UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.01 3 PLACE DECIMALS ±.005 ANGLES ± .5°		SIZE B	CAGE CODE 07MZ6	DWG. NO. 646.9700	REV. F
						SCALE NONE			SHEET 1 OF 8

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ORIGINAL DATE (MO-DA-YR) 05-29-09		DART 3030 ENTERPRISE CT., SUITE A VISTA, CA. 92081 (760)-724-5300	
DRAWN BY R. ROSANO	CHECKER P. BRAVO		
DRAWING APPROVAL P. BRAVO 05-29-09		CUTTER SUB ASSEMBLY	
CONTRACT No.		SIZE B	REV. E
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.01 3 PLACE DECIMALS ±.005 ANGLES ± .5°		CAGE CODE 07MZ6	DWG. NO. 646.9700
		SCALE NONE	SHEET 2 OF 8

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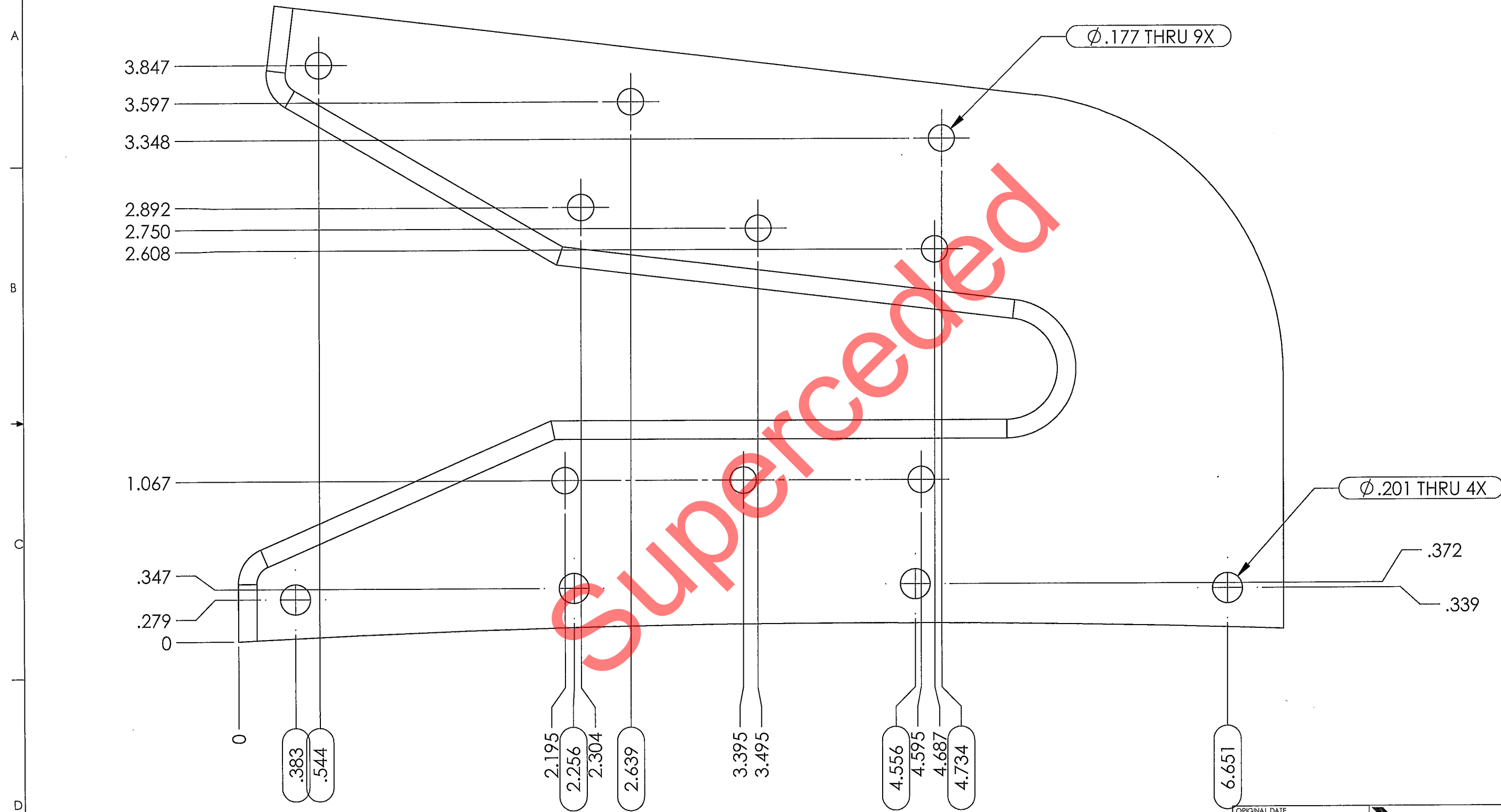


SECTION A-A $\frac{2}{C6}$

646.9710

ORIGINAL DATE (MO-DA-YR) 05-29-09		DART 3030 ENTERPRISE CT., SUITE A VISTA, CA. 92081 (760)-724-5300	
DRAWN BY R. ROSANO	CHECKER P. BRAVO		
DRAWING APPROVAL P. BRAVO 05-29-09		CUTTER SUB ASSEMBLY	
CONTRACT No.		SIZE B	REV. F
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS $\pm .01$ 3 PLACE DECIMALS $\pm .005$ ANGLES $\pm .5^\circ$		CAGE CODE 07MZ6	DWG. NO. 646.9700
		SCALE NONE	SHEET 3 OF 8

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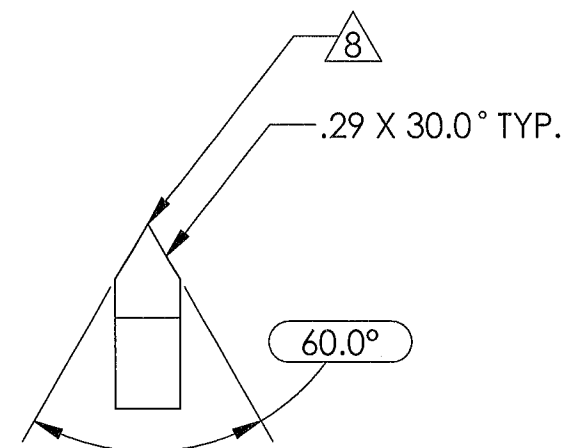
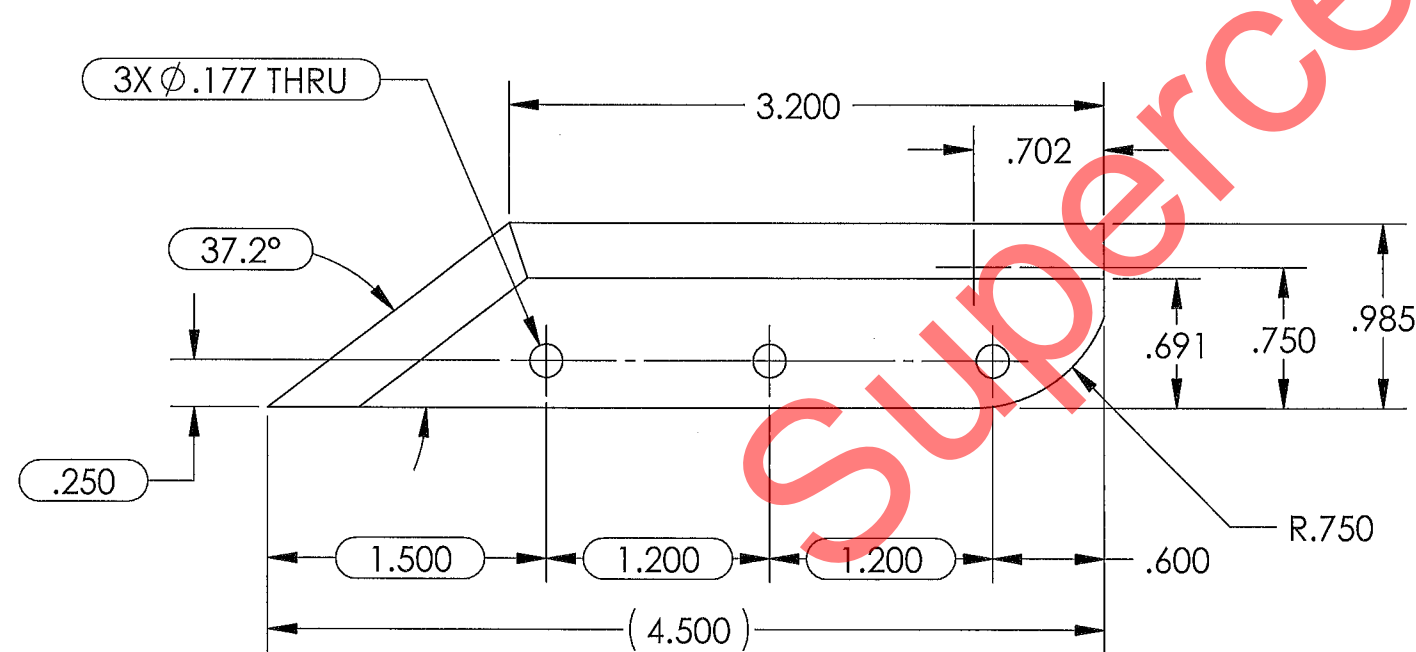
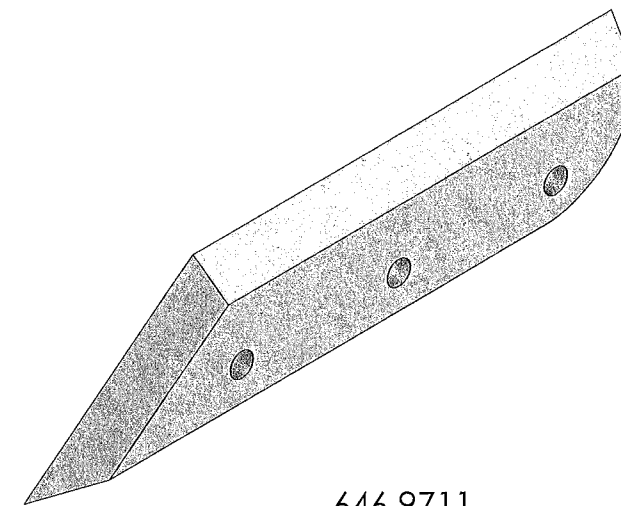
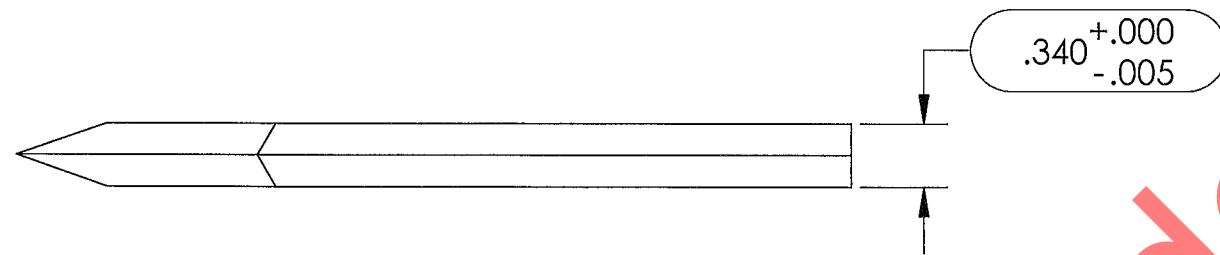


HOLE LOCATIONS +/- .002

646.9710

ORIGINAL DATE (MO-DA-YR) 05-29-09		3030 ENTERPRISE CT., SUITE A VISTA, CA. 92081 (760)-724-5300	
DRAWN BY R. ROSANO		CHECKER P. BRAVO	
DRAWING APPROVAL P. BRAVO 05-29-09		APICAL INDUSTRIES, INC. dba DART AEROSPACE	
CONTRACT No.		CUTTER SUB ASSEMBLY	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.01 3 PLACE DECIMALS ±.005 ANGLES ± .5°	SIZE B	CAGE CODE 07MZ6	DWG. NO. 646.9700
SCALE NONE		REV. F	
SHEET 4 OF 8			

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646.9711

ORIGINAL DATE (MO-DA-YR) 05-29-09		DART 3030 ENTERPRISE CT., SUITE A VISTA, CA. 92081 (760)-724-5300			
DRAWN BY R. ROSANO	CHECKER P. BRAVO				
DRAWING APPROVAL P. BRAVO 05-29-09		APICAL INDUSTRIES, INC. dba DART AEROSPACE			
CONTRACT No.		CUTTER SUB ASSEMBLY			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.01 3 PLACE DECIMALS ±.005 ANGLES ±.5°		SIZE B	CAGE CODE 07MZ6	DWG. NO. 646.9700	REV. F
SCALE NONE		SHEET 5 OF 8			

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A

B

C

D

3.847
3.597
3.348
2.892
2.750
2.608

1.067

.296
0

0

.544

2.195

2.246

2.304

2.639
.308

3.395

3.426

3.495

4.593

4.595

4.687

4.734

5.633

6.651

Ø.177 THRU 9X

Ø.201 THRU 5X

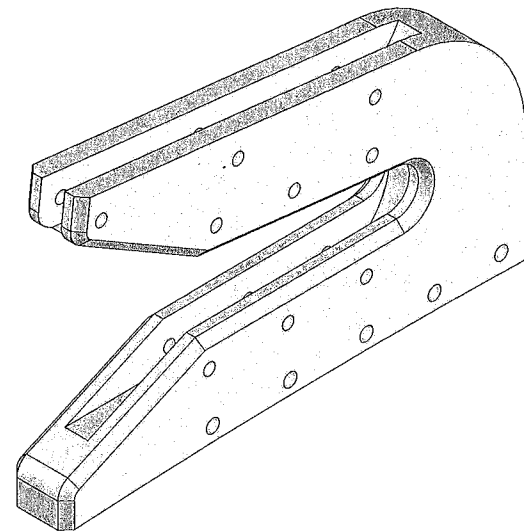
.339


.319

.329


.350

.875

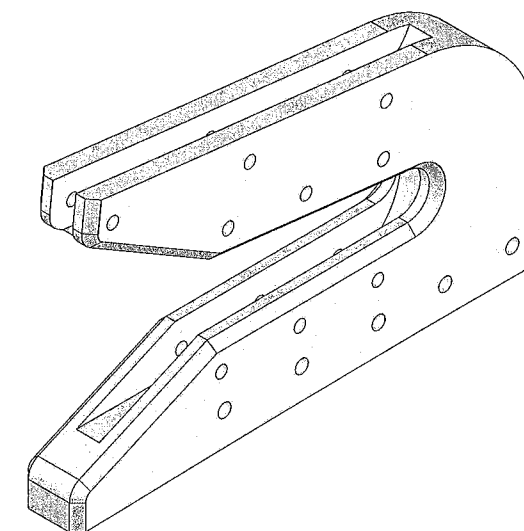


646.9712  9

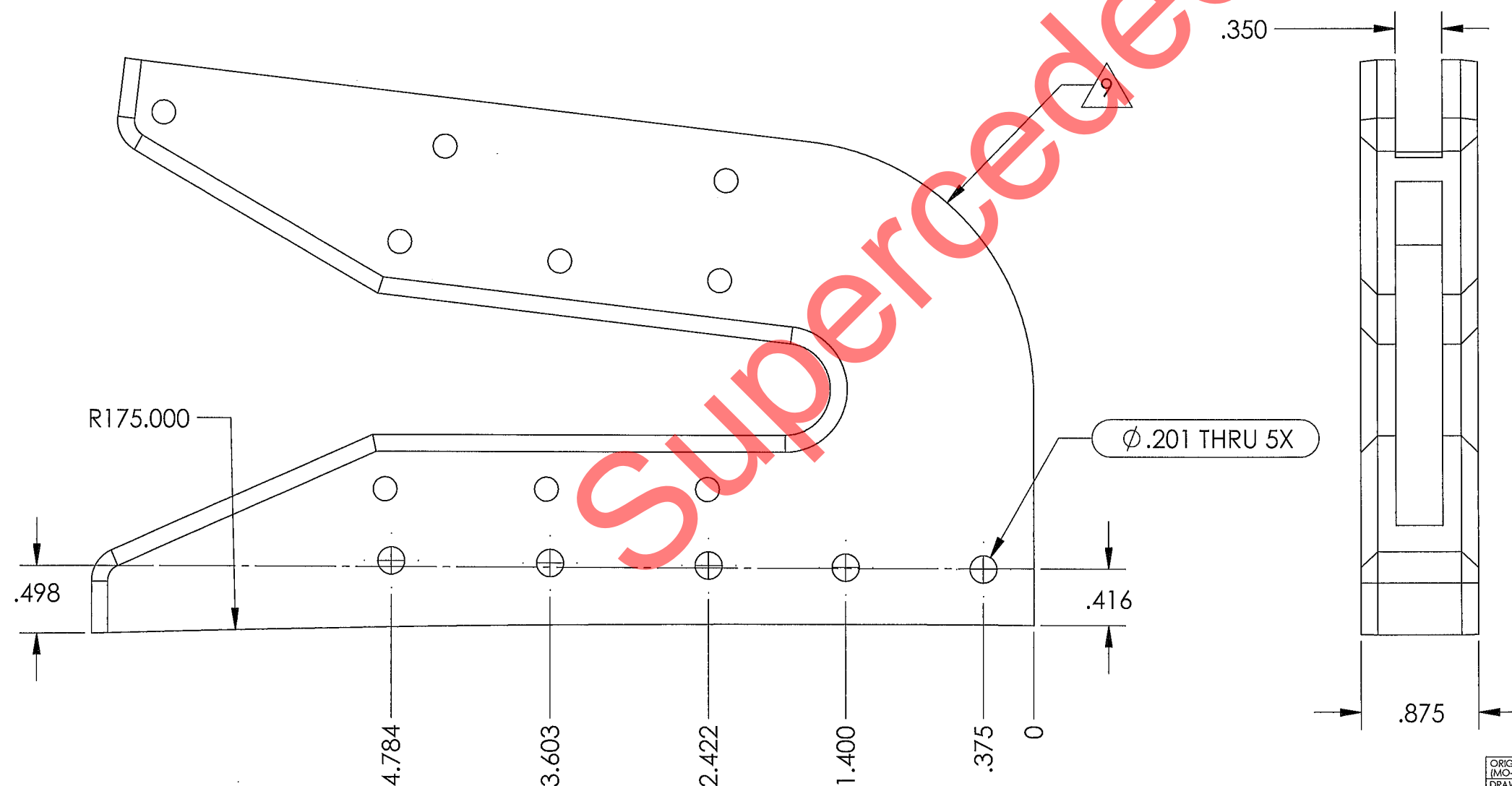
646.9712

ORIGINAL DATE (MO-DA-YR) 05-29-09		 3030 ENTERPRISE CT., SUITE A VISTA, CA. 92081 (760)-724-5300 APICAL INDUSTRIES, INC. dba DART AEROSPACE	
DRAWN BY R. ROSANO	CHECKER P. BRAVO		
DRAWING APPROVAL P. BRAVO 05-29-09		CUTTER SUB ASSEMBLY	
CONTRACT No.		SIZE B	REV. F
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.01 3 PLACE DECIMALS ±.005 ANGLES ±.5°		CAGE CODE 07MZ6	DWG. NO. 646.9700
		SCALE NONE	SHEET 6 OF 8

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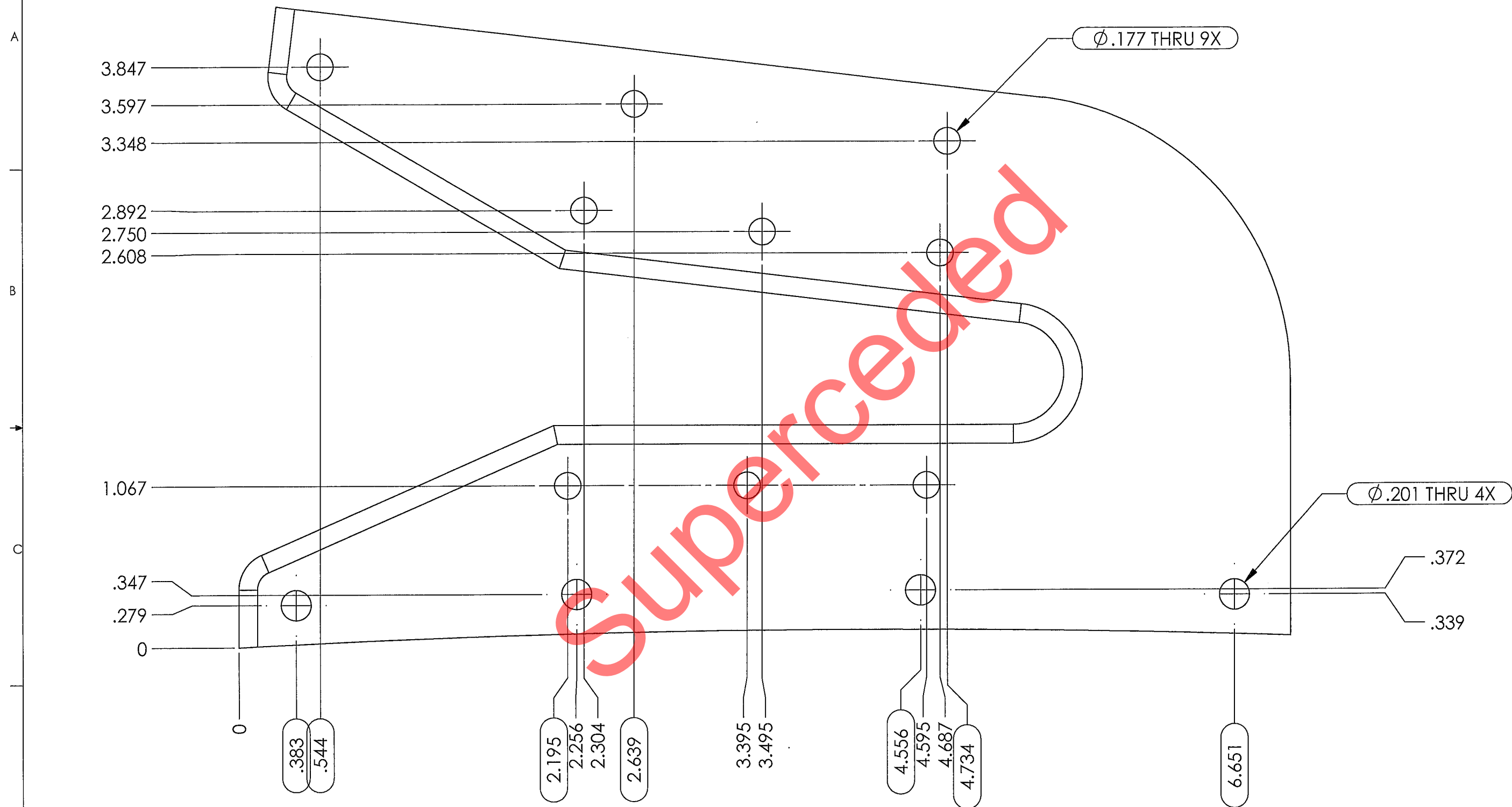


646.9713



ORIGINAL DATE (MO-DA-YR) 05-29-09		DART 3030 ENTERPRISE CT., SUITE A VISTA, CA. 92081 (760)-724-5300	
DRAWN BY R. ROSANO	CHECKER P. BRAVO		
DRAWING APPROVAL P. BRAVO 05-29-09		CUTTER SUB ASSEMBLY	
CONTRACT No.		SIZE B	REV. F
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.01 3 PLACE DECIMALS ±.005 ANGLES ±.5°		CAGE CODE 07MZ6	DWG. NO. 646.9700
		SCALE NONE	SHEET 7 OF 8

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HOLE LOCATIONS ± 0.002

646.9714

ORIGINAL DATE (MO-DA-YR) 05-29-09		3030 ENTERPRISE CT., SUITE A VISTA, CA. 92081 (760)-724-5300	
DRAWN BY R. ROSANO		CHECKER P. BRAVO	
DRAWING APPROVAL P. BRAVO 05-29-09		APICAL INDUSTRIES, INC. dba DART AEROSPACE	
CONTRACT No.		CUTTER SUB ASSEMBLY	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ± 0.01 3 PLACE DECIMALS ± 0.005 ANGLES $\pm .5^\circ$	SIZE B	CAGE CODE 07MZ6	DWG. NO. 646.9700
SCALE NONE		REV. F	
SHEET 8 OF 8			